

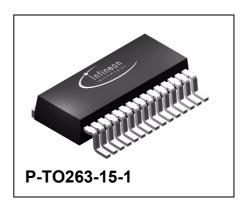
TrilithIC BTS 7810 K

#### **Data Sheet**

#### 1 Overview

#### 1.1 Features

- Quad D-MOS switch
- · Free configurable as bridge or quad-switch
- Optimized for DC motor management applications
- Low  $R_{\rm DS~ON}$ : 26 m $\Omega$  high-side switch, 14 m $\Omega$  low-side switch (typical values @ 25 °C)
- Maximum peak current: typ. 42 A @ 25 °C
- Very low quiescent current: typ. 4 μA @ 25 °C
- Small outline, thermal optimized PowerPak
- · Load and GND-short-circuit-protection
- Operates up to 40 V
- Status flag for over temperature
- · Open load detection in Off-mode
- · Overtemperature shut down with hysteresis
- Internal clamp diodes
- · Isolated sources for external current sensing
- Under-voltage detection with hysteresis



Туре	Ordering Code	Package
BTS 7810 K	Q67060-S6129	P-TO263-15-1

### 1.2 Description

The BTS 7810 K is part of the TrilithIC family containing three dies in one package: One double high-side switch and two low-side switches. The drains of these three vertical DMOS chips are mounted on separated leadframes. The sources are connected to individual pins, so the BTS 7810 K can be used in H-bridge- as well as in any other configuration. The double high-side is manufactured in SMART SIPMOS® technology which combines low  $R_{\rm DS\ ON}$  vertical DMOS power stages with CMOS control circuit. The high-side switch is fully protected and contains the control and diagnosis circuit. To achieve low  $R_{\rm DS\ ON}$  and fast switching performance, the low-side switches are manufactured in S-FET 2 logic level technology. The equivalent standard product is the SPD30N06S2L-13.



# 1.3 Pin Configuration

(top view)

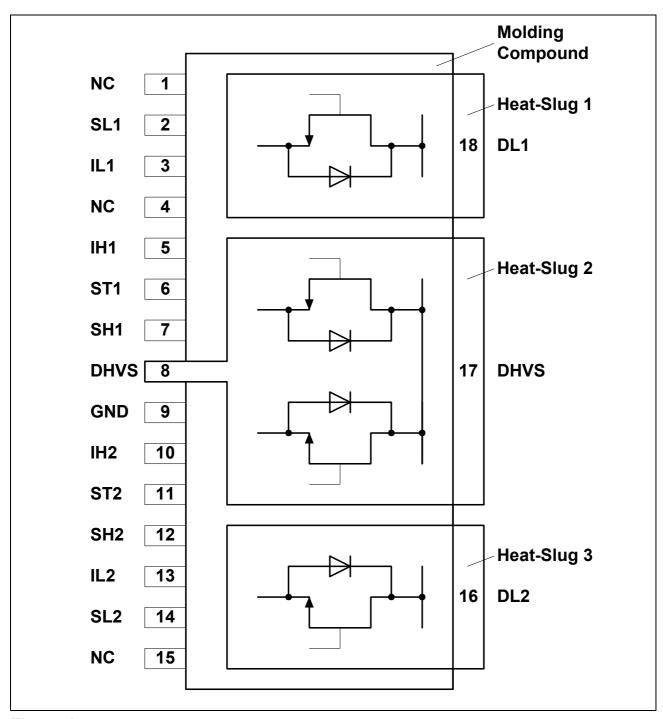


Figure 1



# 1.4 Pin Definitions and Functions

Pin No.	Symbol	Function					
1	NC	Not connected					
2	SL1	Source of low-side switch 1					
3	IL1	Analog input of low-side switch 1					
4	NC	Not connected					
5	IH1	Digital input of high-side switch 1					
6	ST1	Status of high-side switch 1; open Drain output					
7	SH1	Source of high-side switch 1					
8	DHVS	Drain of high-side switches and power supply voltage					
9	GND	Ground of high-side switches					
10	IH2	Digital input of high-side switch 2					
11	ST2	Status of high-side switch 2; open Drain output					
12	SH2	Source of high-side switch 2					
13	IL2	Analog input of low-side switch 2					
14	SL2	Source of low-side switch 2					
15	NC	Not connected					
16	DL2	Drain of low-side switch 2 Heat-Slug 3					
17	DHVS	Drain of high-side switches and power supply voltage Heat-Slug 2					
18	DL1	Drain of low-side switch 1 Heat-Slug 1					

Pins written in **bold type** need power wiring.



# 1.5 Functional Block Diagram

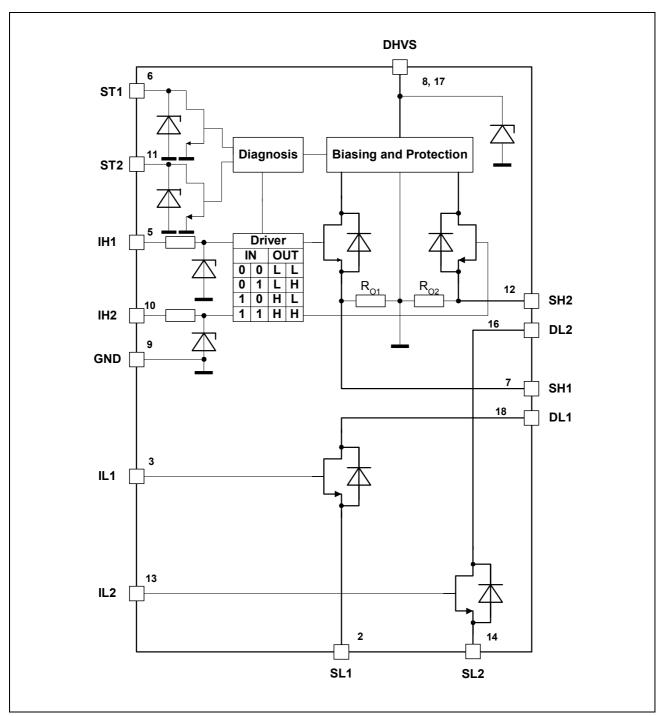


Figure 2 Block Diagram



### 1.6 Circuit Description

#### **Input Circuit**

The control inputs IH1,2 consist of TTL/CMOS compatible Schmitt-Triggers with hysteresis. Buffer amplifiers are driven by these stages and convert the logic signal into the necessary form for driving the power output stages. The inputs are protected by ESD clamp-diodes.

The inputs IL1 and IL2 are connected to the gates of the standard N-channel vertical power-MOS-FETs.

#### **Output Stages**

The output stages consist of a low  $R_{\rm DS\,ON}$  Power-MOS H-bridge. In H-bridge configuration, the D-MOS body diodes can be used for freewheeling when commutating inductive loads. If the high-side switches are used as single switches, positive and negative voltage spikes which occur when driving inductive loads are limited by integrated power clamp diodes.

#### **Short Circuit Protection**

The outputs are protected against

- output short circuit to ground
- overload (load short circuit).

An internal OP-amp controls the Drain-Source-voltage by comparing the DS-voltage-drop with an internal reference voltage. Above this trippoint the OP-Amp reduces the output current depending on the junction temperature and the drop voltage.

In the case of overloaded high-side switches the status output is set to low.

#### **Overtemperature Protection**

The high-side switches incorporate an overtemperature protection circuit with hysteresis which switches off the output transistors and sets the status output to low.

#### **Undervoltage-Lockout (UVLO)**

When  $V_{\rm S}$  reaches the switch-on voltage  $V_{\rm UVON}$  the IC becomes active with a hysteresis. The high-side output transistors are switched off if the supply voltage  $V_{\rm S}$  drops below the switch off value  $V_{\rm UVOFF}$ .

#### **Open Load Detection**

Open load is detected by voltage measurement in off state. If the output voltage exceeds a specified level the error flag is set with a delay.

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#### **Status Flag**

The two status flag outputs are an open drain output with Zener-diode which require a pull-up resistor, c.f. the application circuit on page 15. ST1 and ST2 provide separate diagnosis for each high-side switch. Various errors as listed in the table "Diagnosis" are detected by switching the open drain output ST1/2 to low. Forward current in the integrated body diode of the highside switch may cause undefined voltage levels at the corresponding status output. The open load detection can be used to detect a short to Vs as long as both lowside switches are off and  $R_{OL}$  is disconnected from 5V by BCR192W.

### 2 Truthtable and Diagnosis (valid only for the High-Side-Switches)

Flag	IH1	IH2	SH1	SH2	ST1	ST2	Remarks
	Inp	outs	Out	Outputs			
	0	0	L	L	1	1	stand-by mode
Normal operation;	0	1	L	Н	1	1	switch2 active
identical with functional truth table	1	0	Н	L	1	1	switch1 active
	1	1	Н	Н	1	1	both switches
							active
Open load at high-side switch 1	0	Х	Z	Х	0	1	detected
•	1	X	Н	Χ	1	1	
Open load at high-side switch 2	X	0	X	Z	1	0	detected
	X	1	X	Н	1	1	
Overtemperature high-side switch1	0	Х	L	Х	1	1	
•	1	X	L	X	0	1	detected
Overtemperature high-side switch2	Х	0	Х	L	1	1	
	Χ	1	X	L	1	0	detected
Overtemperature both high-side	0	0	L	L	1	1	
switches	X	1	L	L	1	0	detected
	1	X	L	L	0	1	detected
Undervoltage	Х	Х	L	L	1	1	not detected

Note: \* multiple simultaneous errors are not shown in this table

Inputs: Outputs: Status:

0 = Logic LOW Z = Output in tristate condition 1 = No error 1 = Logic HIGH L = Output in sink condition 0 = Error

X = don't care H = Output in source condition

X = Voltage level undefined



### 3 Electrical Characteristics

### 3.1 Absolute Maximum Ratings

 $-40 \, ^{\circ}\text{C} < T_{j} < 150 \, ^{\circ}\text{C}$ 

Parameter	Symbol	Limit Values		Unit	Remarks
		min.	max.		

# High-Side-Switches (Pins DHVS, IH1,2 and SH1,2)

Supply voltage	$V_{S}$	- 0.3	42	V	_
Supply voltage for full short circuit protection	$V_{S(SCP)}$		28	V	_
HS-drain current	$I_{S}$	<b>– 10</b>	*	Α	$T_{\rm C}$ = 125°C; DC
HS-input current	$I_{IH}$	<b>- 5</b>	5	mA	Pin IH1 and IH2
HS-input voltage	$V_{IH}$	<b>– 10</b>	16	V	Pin IH1 and IH2

Note: \* internally limited

### **Status Output ST (Pins ST1 and ST2)**

Status pull up voltage	$V_{ST}$	- 0.3	5.4	V	_
Status Output current	$I_{ m ST}$	<b>-</b> 5	5	mA	Pin ST1 or ST2

# Low-Side-Switches (Pins DL1,2, IL1,2 and SL1,2)

Drain- source break down voltage	$V_{ extsf{DSL}}$	55	_	V	$V_{\rm IL}$ = 0 V; $I_{\rm D}$ $\leq$ 1 mA
LS-drain current	$I_{DL}$	-20	20	Α	$T_{\rm C}$ = 125°C; DC
LS-drain current	$I_{DL}$	_	25	Α	$t_{\rm p}$ < 100 ms; v < 0.1
$T_{\rm C}$ = 85°C		_	100	Α	$t_{\rm p}$ < 1 ms; v < 0.1
LS-input voltage	$V_{IL}$	<b>- 20</b>	20	V	Pin IL1 and IL2

# **Temperatures**

Junction temperature	$T_{j}$	<b>- 40</b>	150	°C	_
Storage temperature	$T_{stg}$	<b>–</b> 55	150	°C	_

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### 3.1 Absolute Maximum Ratings (cont'd)

 $-40 \, ^{\circ}\text{C} < T_{i} < 150 \, ^{\circ}\text{C}$ 

Parameter	Symbol	Limit Values		Unit	Remarks
		min.	max.		

#### Thermal Resistances (one HS-LS-Path active)

LS-junction case	$R_{thjC\;L}$	_	0.6	K/W	
HS-junction case	$R_{thjC\;H}$	_	0.75	K/W	
Junction ambient $R_{\text{thja}} = T_{j(\text{HS})}/(P_{(\text{HS})} + P_{(\text{LS})})$	$R_{thja}$	_	35	K/W	device soldered to reference PCB with 6 cm <sup>2</sup> cooling area

**ESD Protection** (Human Body Model acc. MIL STD 883D, method 3015.7 and EOS/ESD assn. standard S5.1 - 1993)

Input LS-Switch	$V_{ESD}$	0.5	kV	
Input HS-Switch	$V_{ESD}$	1	kV	
Status HS-Switch	$V_{ESD}$	2	kV	
Output LS and HS-Switch	$V_{ESD}$	4	kV	all other pins connected to Ground

Note: Maximum ratings are absolute ratings; exceeding any one of these values may cause irreversible damage to the integrated circuit.

# 3.2 Operating Range

 $-40 \, ^{\circ}\text{C} < T_{j} < 150 \, ^{\circ}\text{C}$ 

Parameter	Symbol	Limit Values		Unit	Remarks
		min.	max.		
Supply voltage	$V_{S}$	$V_{UVOFF}$	42	V	After $V_{\rm S}$ rising above $V_{\rm UVON}$
Input voltages HS	$V_{IH}$	- 0.3	15	V	_
Input voltages LS	$V_{IL}$	- 0.3	20	V	_
Status output current	$I_{\mathrm{ST}}$	0	2	mA	_
Junction temperature	$T_{jHS}$	<b>- 40</b>	150	°C	_

Note: In the operating range the functions given in the circuit description are fulfilled.



#### 3.3 Electrical Characteristics

 $I_{\rm SH1}$  =  $I_{\rm SH2}$  =  $I_{\rm SL1}$  =  $I_{\rm SL2}$  = 0 A; - 40 °C <  $T_{\rm j}$  < 150 °C; 8 V <  $V_{\rm S}$  < 18 V unless otherwise specified

Parameter	Symb	Lir	nit Valu	ıes	Unit	Test Condition
	ol	min.	typ.	max.		

### **Current Consumption HS-switch**

= IH2 = 0 V 85 °C
85 °C
= IH2 = 0 V
or IH2 = 5 V
and IH2 = 5 V
= V <sub>SH</sub> = 0 V 85 °C
=5 A

# **Current Consumption LS-switch**

Input current	$I_{IL}$	_	10	100	nA	$V_{\rm IL}$ = 20 V $V_{\rm DSL}$ = 0 V
Leakage current of lowside switch	$I_{DL\;LK}$	_	_	12	μА	$V_{\rm IL}$ = 0 V $V_{\rm DSL}$ = 40 V $T_{\rm j}$ = 85 °C

# **Under Voltage Lockout (UVLO) HS-switch**

Switch-ON voltage	$V_{UVON}$	_	_	5	V	$V_{\rm S}$ increasing
Switch-OFF voltage	$V_{UVOFF}$	1.8	1	4.5	>	$V_{\rm S}$ decreasing
Switch ON/OFF hysteresis	$V_{\sf UVHY}$	_	1	_	٧	$V_{\rm UVON} - V_{\rm UVOFF}$

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 $I_{\rm SH1}$  =  $I_{\rm SH2}$  =  $I_{\rm SL1}$  =  $I_{\rm SL2}$  = 0 A; - 40 °C <  $T_{\rm j}$  < 150 °C; 8 V <  $V_{\rm S}$  < 18 V unless otherwise specified

Parameter	Symb	Lin	nit Valu	ies	Unit	Test Condition
	ol	min.	typ.	max.		

#### **Output stages**

Inverse diode of high- side switch; Forward- voltage	$V_{FH}$	_	0.8	1.2	V	I <sub>FH</sub> = 5 A
Inverse diode of lowside switch; Forward-voltage	$V_{\sf FL}$	_	8.0	1.2	V	$I_{FL}$ = 5 A
Static drain-source on-resistance of highside switch	R <sub>DS ON H</sub>	_	26	35	mΩ	$I_{\text{SH}}$ = 5 A $T_{\text{j}}$ = 25 °C
Static drain-source on-resistance of lowside switch	R <sub>DS ON L</sub>	_	14	17	mΩ	$I_{SL}$ = 5 A; $V_{IL}$ = 5 V $T_{j}$ = 25 °C
Static path on-resistance	$R_{DSON}$	_	_	100	mΩ	$R_{\text{DS ON H}} + R_{\text{DS ON L}}$ $I_{\text{SH}} = 5 \text{ A};$

# Short Circuit of highside switch to GND

Initial peak SC current	$I_{SCPH}$	35	48	65	А	$T_{\rm j}$ = $-40~{\rm ^{\circ}C}$
Initial peak SC current	$I_{SCPH}$	30	42	54	Α	T <sub>j</sub> = + 25 °C
Initial peak SC current	$I_{SCPH}$	25	32	42	А	T <sub>j</sub> = + 150 °C

Note: Integrated protection functions are designed to prevent IC destruction under fault conditions. Protection functions are not designed for continuous or repetitive operation. Peak SC current is significantly lower at  $V_S > 18V$ 

# Short Circuit of highside switch to $V_{\mathrm{S}}$

Output pull-down-resistor	$R_{O}$	7	14	42	kΩ	$V_{\mathrm{DSL}}$ = 3 V



 $I_{\rm SH1}$  =  $I_{\rm SH2}$  =  $I_{\rm SL1}$  =  $I_{\rm SL2}$  = 0 A; - 40 °C <  $T_{\rm j}$  < 150 °C; 8 V <  $V_{\rm S}$  < 18 V unless otherwise specified

Parameter	Symb	Lir	nit Valu	ıes	Unit	Test Condition
	ol	min.	typ.	max.		

#### **Thermal Shutdown**

Thermal shutdown junction temperature	$T_{\rm jSD}$	155	180	190	°C	_
Thermal switch-on junction temperature	$T_{\rm jSO}$	150	170	180	°C	_
Temperature hysteresis	$\Delta T$	_	10	_	°C	$\Delta T = T_{\rm jSD} - T_{\rm jSO}$

### Status Flag Output ST of highside switch

Low output voltage	$V_{STL}$	_	0.2	0.6	V	$I_{\rm ST}$ = 1.6 mA
Leakage current	$I_{STLK}$	_	_	5	μΑ	V <sub>ST</sub> = 5 V
Zener-limit-voltage	$V_{STZ}$	5.4		_	V	$I_{\rm ST}$ = 1.6 mA
Status change after positive input slope with open load	$t_{ m d(SToffo+)}$	_	_	20	μs	
Status change after negative input slope with open load	$t_{ m d(SToffo-)}$	_	_	700	μs	
Status change after positive input slope with overtemperature	$t_{ m d(STofft+)}$	_	1.6	10	μs	$R_{\rm ST}$ = 47 k $\Omega$
Status change after negative input slope with overtemperature	$t_{ m d(STofft-)}$	_	14	100	μs	$R_{\rm ST}$ = 47 k $\Omega$

Note: times are not subject to production test - specified by design

### Open load detection in Off condition

Open load detection	$V_{OUT(OL)}$	2	3	4	V
voltage					

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 $I_{\rm SH1}$  =  $I_{\rm SH2}$  =  $I_{\rm SL1}$  =  $I_{\rm SL2}$  = 0 A; - 40 °C <  $T_{\rm j}$  < 150 °C; 8 V <  $V_{\rm S}$  < 18 V unless otherwise specified

Parameter Sylon	Symb	Limit Values			Unit	Test Condition
	ol	min.	typ.	max.		

### Switching times of highside switch

Turn-ON-time; to 90% $V_{\rm SH}$	$t_{ON}$	_	100	220	μs	$R_{Load}$ = 12 $\Omega$ $V_{S}$ = 12 $V$
Turn-OFF-time; to 10% $V_{\rm SH}$	$t_{OFF}$	_	120	250	μs	$R_{Load}$ = 12 $\Omega$ $V_{S}$ = 12 $V$
Slew rate on 10 to 30% $V_{\rm SH}$	$dV/dt_{ON}$	_	0.5	1.1	V/μs	$R_{Load}$ = 12 $\Omega$ $V_{S}$ = 12 $V$
Slew rate off 70 to 40% $V_{\rm SH}$	$-dV/$ $dt_{OFF}$	_	0.7	1.3	V/µs	$R_{Load}$ = 12 $\Omega$ $V_{S}$ = 12 $V$

Note: switching times are not subject to production test - specified by design

# Switching times of low-side switch

Turn-ON delay time; $V_{\rm IL}$ = 5V; $R_{\rm Gate}$ = 16 $\Omega$	$t_{\sf d\_ON\_L}$	_		40	ns	resistive load $I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 12 V
Switch-ON time; $V_{\rm IL}$ = 5V; $R_{\rm Gate}$ = 16 $\Omega$	t <sub>ON_L</sub>	_		170	ns	resistive load $I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 12 V
Switch-OFF delay time; $V_{\rm IL}$ = 5V; $R_{\rm Gate}$ = 16 $\Omega$	$t_{\sf d\_OFF\_L}$	_		100	ns	resistive load $I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 12 V
Switch-OFF time; $V_{\rm IL}$ = 5V; $R_{\rm Gate}$ = 16 $\Omega$	t <sub>OFF_L</sub>	_		200	ns	resistive load $I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 12 V
Input to source charge;	$Q_{IS}$	_	4.5	6	nC	$I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 40 V
Input to drain charge;	$Q_{ID}$	_	16	24	nC	$I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 40 V
Input charge total;	$Q_{I}$	_	55	69	nC	$I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 40 V $V_{\rm IL}$ = 0 to 10 V
Input plateau voltage;	$V_{ m (plateau)}$	_	2.6	_	V	$I_{\rm SL}$ = 10 A; $V_{\rm S}$ = 40 V

Note: switching times and input charges are not subject to production test - specified by design

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 $I_{\rm SH1}$  =  $I_{\rm SH2}$  =  $I_{\rm SL1}$  =  $I_{\rm SL2}$  = 0 A; - 40 °C <  $T_{\rm j}$  < 150 °C; 8 V <  $V_{\rm S}$  < 18 V unless otherwise specified

Parameter	Symb	Limit Values			Unit	Test Condition
	ol	min.	typ.	max.		

#### Control Inputs of highside switches IH 1, 2

H-input voltage	$V_{IH\ High}$	_	_	2.5	V	_
L-input voltage	$V_{IH\ Low}$	1	_	_	V	_
Input voltage hysterese	$V_{IHHY}$	_	0.5	_	V	_
H-input current	$I_{IH\;High}$	5	30	60	μΑ	V <sub>IH</sub> = 5 V
L-input current	$I_{IH\ Low}$	5	14	25	μΑ	$V_{\rm IH}$ = 0.4 V
Input series resistance	$R_{I}$	2.7	4	6	kΩ	_
Zener limit voltage	$V_{IHZ}$	5.4	_	_	V	I <sub>IH</sub> = 1.6 mA

### Control Inputs IL1, 2

Gate-threshold-voltage	$V_{ILth}$	_	1.9	2.6	V	T <sub>j</sub> = -40 °C
$I_{\rm DL}$ = 1 mA		_	1.7	_		T <sub>j</sub> = + 25 °C
		8.0	1.1	_		T <sub>j</sub> = + 150 °C

Note: The listed characteristics are ensured over the operating range of the integrated circuit. Typical characteristics specify mean values expected over the production spread. If not otherwise specified, typical characteristics apply at  $T_A$  = 25°C and  $V_S$  = 12 V.

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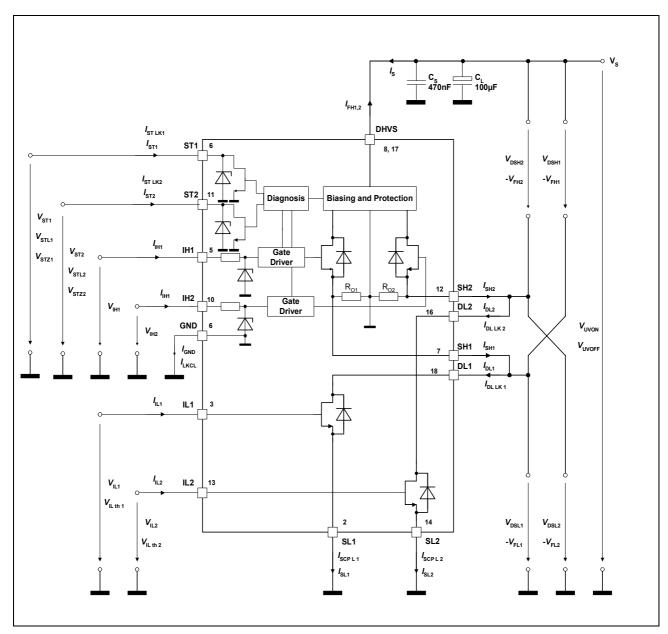


Figure 3
Test Circuit

HS-Source-Current	•	Named during Leakage- Cond.
$I_{SH1,2}$	$I_{SCPH}$	$I_{DLLK}$



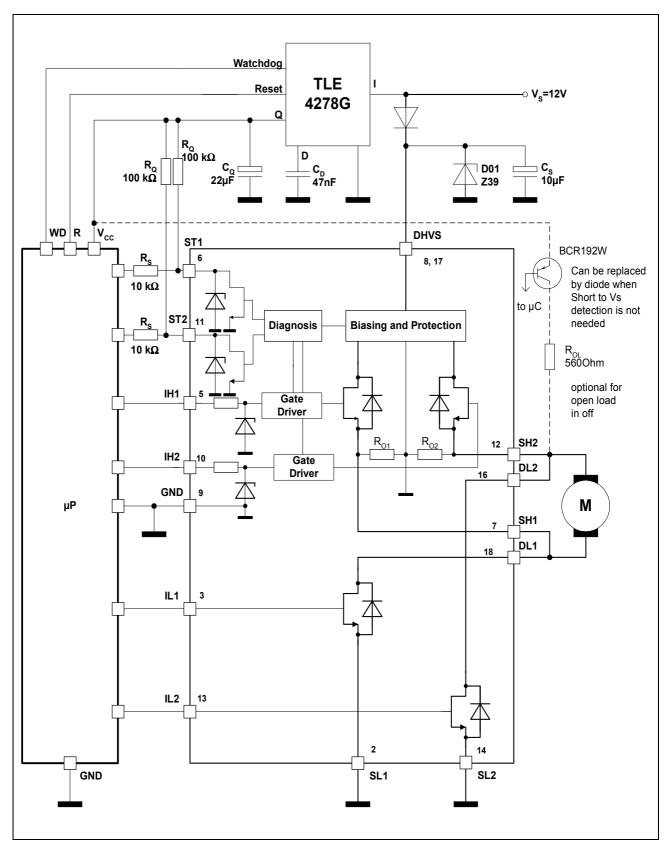
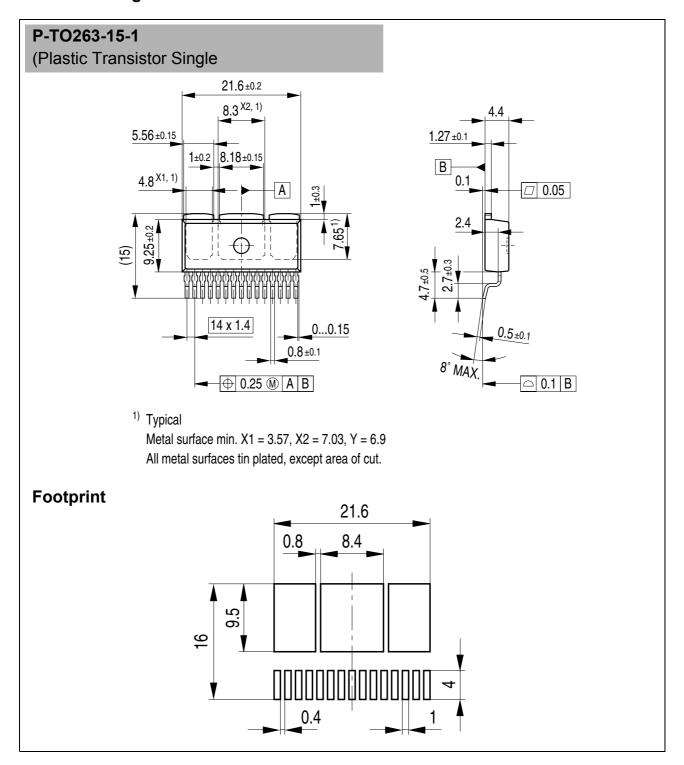


Figure 4
Application Circuit



# 4 Package Outlines



### **Sorts of Packing**

Package outlines for tubes, trays etc. are contained in our Data Book "Package Information".

SMD = Surface Mounted Device

Dimensions in mm



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